

# C E R T I F I C A T E

Welding of railway vehicles and  
components according to EN 15085-2

TÜVRh/15085/CL2/413/15/2

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**Masats S.A.**  
**Pol. Ind. Salelles, c/ Mestre Alapont s/n**  
**08253 St. Salvador de Guardiola**  
**Spain**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL2**  
**in the field of activity D, P, S**  
in the range indicated in the annex.

validity: 01.08.2021 until 30.07.2024

Cologne, 01.08.2021  
Place and date of issue

Lead auditor: Dipl.-Ing. NORDHAUSEN



Dipl.-Ing. MAKOWSKA  
Head of certification body

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, GERMANY

# Scope of the certificate

TÜVRh/15085/CL2/413/15/2

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	partly mechanized
135	1.1	t = 3 - 20 mm D ≥ 25 mm	FW, partly mechanized
	1.2	t = 1.75 - 12 mm D ≥ 25 mm	FW, partly mechanized
	1.2	t = 2 - 4 mm D ≥ 25 mm	BW, partly mechanized
	1.2	t = 3 - 16 mm	FW, partly mechanized
	8	t = 1.5 - 12 mm	BW, partly mechanized
	8	t = 3 - 12 mm D = 10 - 40 mm	FW, partly mechanized
141	23	t = 1.5 - 6 mm	manually
	23	t = 1.5 - 10 mm	FW, manually
	24	t = 1.5 - 12 mm	BW, manually
	24	t = 3 - 16 mm	FW, manually
	8	t = 1 - 3 mm	FW, manually

## Area of Application:

- New build of parts for rail vehicles and their components
- Door systems, steps, ramps, lifts

## Responsible welding coordinator(s):

Raul Mateos, Level B (IWS)

born: 13.08.1986

## 1st deputy(ies) of the responsible welding coordinator(s):

Margaret Riera Prat, Level C (IWS)

born: 02.02.1967

## Others deputies:

Vicente Baselga, Level C (IWS)

born: 28.11.1961

## Remarks:

The welding coordinator Raul Mateos is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

## Register no.:

TÜVRh/15085/CL2/413/15/2

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, GERMANY

**General provisions:**

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.



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